



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D2581
Job Sheet 182955



Part No: D2581

Job Qty: 12 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		9/14/18	0.00	0.00	Start Up Waterjet		ac 18/09/09
100	Waterjet	12 pcs		9/14/18	0.00	0.59	Waterjet1		ac 18/09/09
120	QC	12 pcs		9/14/18	0.00	0.00	QC8		38
130	Brake NC	12 pcs		9/14/18	0.01	0.28	Brake NC 1		DA889 S
140	QC	12 pcs		9/14/18	0.00	0.00	QC5		38
150	Packaging	12 pcs		9/14/18	0.00	0.00	Packaging3 Large Fab		DC 2018-09-19
160	QC21-SA	12 Ea		9/14/18	0.00	0.00	QC21		

Part Op **100** - 1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 2-Deburr if necessary
Descriptions: **130** - Form as per dwg

SEP 19 2018
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.2244 sf (.0187 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	0	12	0



Container No: S108601



Part: D2581

Job No: 182955

Serial No/Batch: S108601

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 09/09/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Bracket	0.328inches + 0.006 - 0.001	0.334 0.327		
2	Mounting Bracket	0.191inches + 0.005 - 0.001	0.196 0.190		
3	Mounting Bracket	0.750inches ± 0.010	0.760 0.740		
4	Mounting Bracket	3.596inches ± 0.010	3.606 3.586		
5	Mounting Bracket	2.846inches ± 0.010	2.856 2.836		
6	Mounting Bracket	1.995inches ± 0.010	2.005 1.985		
7	Mounting Bracket	0.250inches ± 0.010	0.260 0.240		

Plex 9/7/18 8:01 AM Dart.Gagnon.Michelle